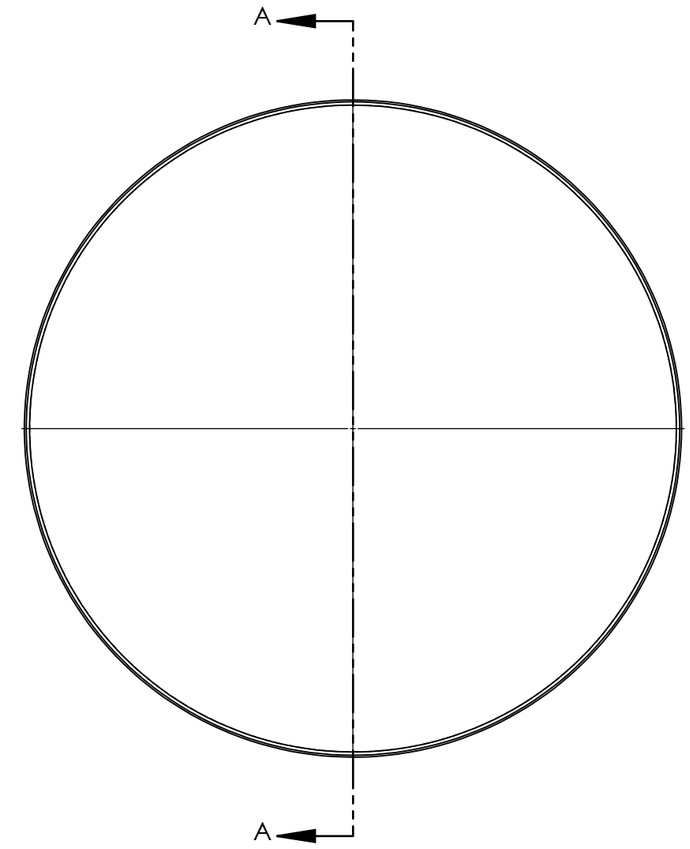
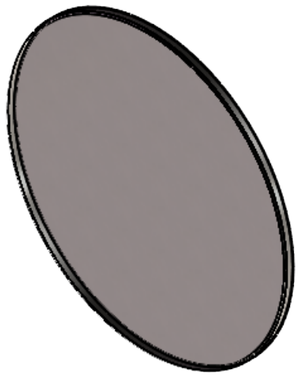
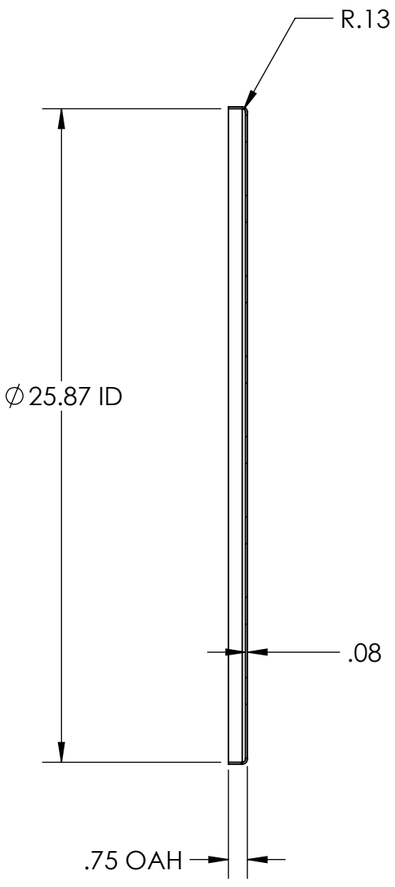
NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
00	PRELIMINARY COPY - NOT RELEASED FOR MANUFACTURING	DEC2001	J. KNAPP
A	UPDATED TO 14 GA (.075")	18OCT2022	A. FULKERT
B	ADDED NOTE REFERENCING PRESSURIZED LIDS.	3NOV2023	C. FANKHAUSER







SECTION A-A
SCALE 1 : 6

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMORE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J. ASHBY	18OCT2022
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TITLE: **TMS 316SS LID**

SIZE	DRAWING NUMBER	REV
B	**TMSL2414-316SS**	**B**

SCALE: 1:6 | WEIGHT: 12.59 | SHEET 1 OF 1