

4

3

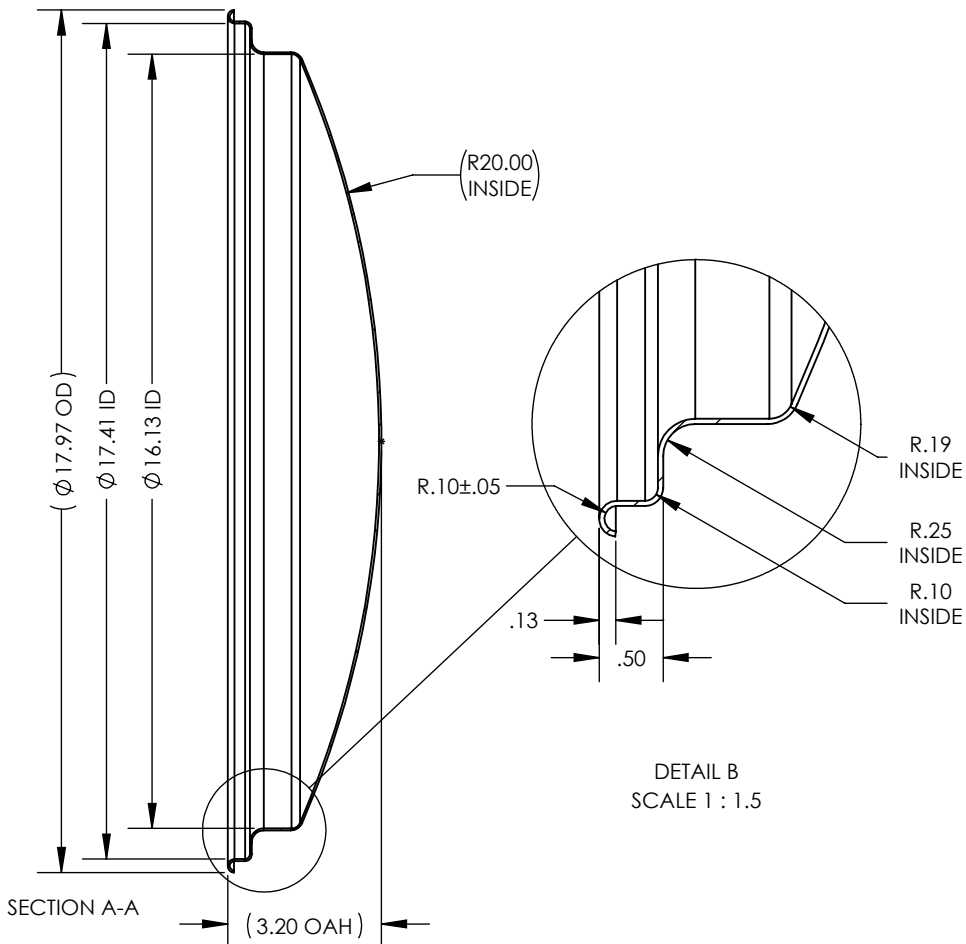
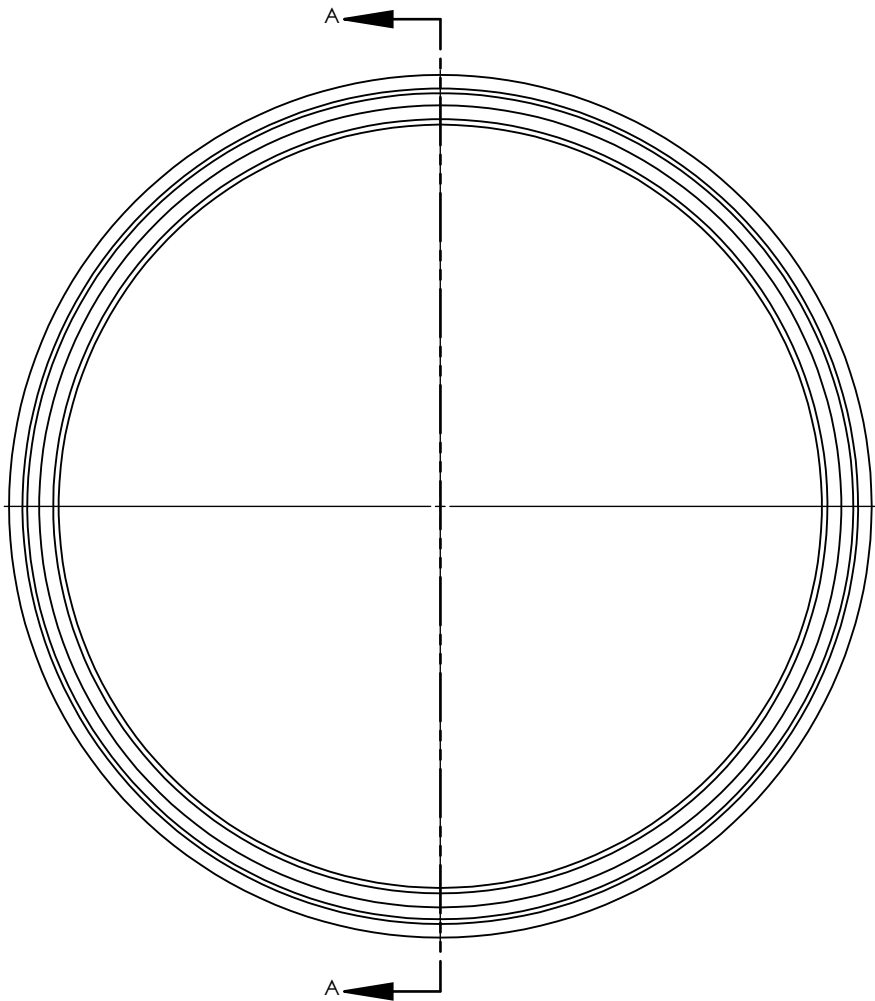
2

1

NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 18 GAUGE (0.048" THICK)
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	INITIAL RELEASE FOR MANUFACTURING	28MAY2009	L.FERNANDO
A	Updated sheet format, corrected title block and revision block author information, changed from 16.20" OD to 16.13" ID, changed ID from 17.40" to 17.41", changed OAH from 3.32" to 3.20", changed Dome Radius from 22.26" to 20.00" ref.	MAR2019	R.DAVIS
B	Added note about pressurized lids.	19OCT2023	C. FANKHAUSER



SCALE 1 : 8

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:

FRACTIONAL ± .25
X.X ±.1
X.XX ±.03
X.XXX ±.010
ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL
SHARP EDGES WITH R0.03 ±.02

NAME	DATE
R.DAVIS	MAR2019
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED WITHIN THIS
DRAWING IS THE SOLE PROPERTY OF
TOLEDO METAL SPINNING COMPANY. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT WRITTEN PERMISSION OF TOLEDO
METAL SPINNING COMPANY IS PROHIBITED.

TITLE:

304SS BEADED DOME LID

SIZE	DRAWING NUMBER	REV
A	TMSLD1618- BEADED	B
SCALE: 1:4		WEIGHT: 4.09
SHEET 1 OF 1		