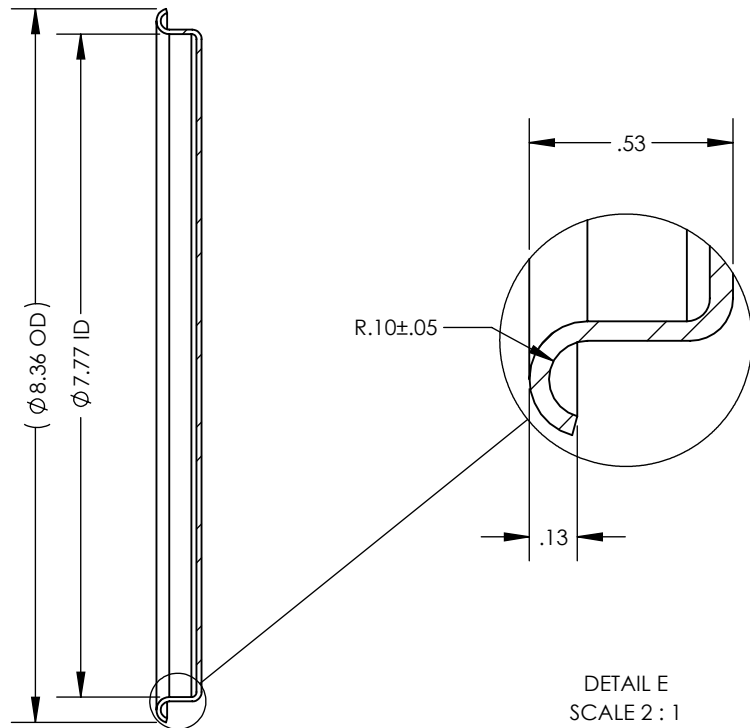


1

- ## REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed OAH from 0.31" to 0.53".	MAR2019	R.DAVIS
B	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER



DETAIL E
SCALE 2 : 1



SCALE 1 : 4

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
FRACTIONAL $\pm .25$
X.X $\pm .1$
X.XX $\pm .03$
X.XXX $\pm .010$
ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL
SHARP EDGES WITH R0.03 $\pm .02$

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

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TITLE:

TMS 304SS BEADED LID

SIZE A	DRAWING NUMBER TMSL616-BEADED		REV B
SCALE: 1:2.25		WEIGHT: 1.08	SHEET 1 OF 1