NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION DATE **APPROVED** 1. PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK) 00 INITIAL RELEASE FOR MANUFACTURING 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed OAH from 0.31" to 0.53" R.DAVIS MAR2019 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. Added note referencing pressurized lids. 3NOV2023 C. FANKHAUSER D 4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS. Ø8.36 OD R.10±.05 47.77 В **DETAIL E** SCALE 2:1 SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 TMS 316SS BEADED LID X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF

ASME-Y14.5M-1994 STANDARDS

SHARP EDGES WITH R0.03 ±.02

5. THIRD ANGLE PROJECTION

SCALE 1:4

6. REMOVE BURRS & BREAK ALL

TOLEDO METAL SPINNING COMPANY. ANY

REPRODUCTION IN PART OR AS A WHOLE

WITHOUT WRITTEN PERMISSION OF TOLEDO

METAL SPINNING COMPANY IS PROHIBITED.

TMSL616-316SS-BEADED

SCALE: 1:2.25 WEIGHT: 1.08

В

SHEET 1 OF 1