NOTES UNLESS OTHERWISE SPECIFIED REVISIONS APPROVED REV. DESCRIPTION DATE 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) 00 INITIAL RELEASE FOR MANUFACTURING SEP2009 L.FERNANDO 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. Updated to 14ga. (.075") thickness 18OCT2022 A. FULKERT Α 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, Added note referencing pressurized lids. 3NOV2023 C. FANKHAUSER RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. D 4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS. R.06 **INSIDE** .08 В .50 OAH SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN J. ASHBY 18OCT2022 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 TMS 304SS LID X.XX ±.03 X.XXX ±.010 PROPRIETARY AND CONFIDENTIAL ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY A TMSL614 В 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:4 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:2.5 | WEIGHT: 1.27 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.