NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)

- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- 4. FITS TMS36111 HOPPER WITH FLANGE.
- 5. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

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	REVISIONS				
REV.		DESCRIPTION		DATE	APPROVED
	00	0 INITIAL RELEASE FOR MANUFACTURING			
	А	Updated sheet format, changed Radius from 0.375" to	0.13".	23APR2015	A.FULKERT
	В	Updated sheet format, corrected title block and revisic changed Part Name, changed OAH tolerance from ' 0	n block author information, .75 to 1.00" ' to 1.00" +/- 0.06".	MAR2019	R.DAVIS
	С	Added note referencing pressurized lids.		200CT2023	C. FANKHAUSER

R.13 INSIDE

SECTION A-A

TMS 316SS LID

WEIGHT: 21.04

1

2

Ø 37.75 ID

DATE

MAR2019

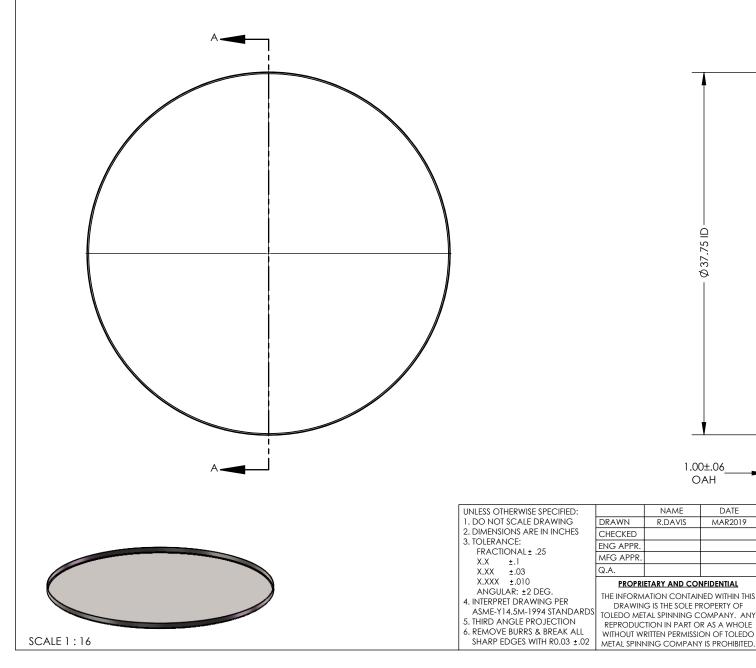
TITLE:

А

SIZE DRAWING NUMBER

SCALE: 1:10

TMSL3614-316SS



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SHEET 1 OF 1