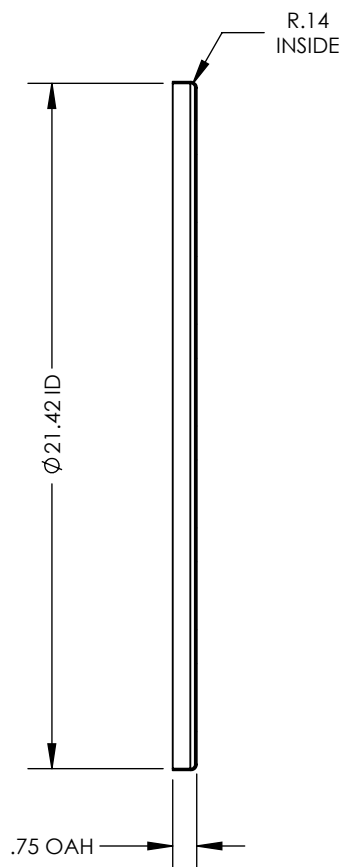
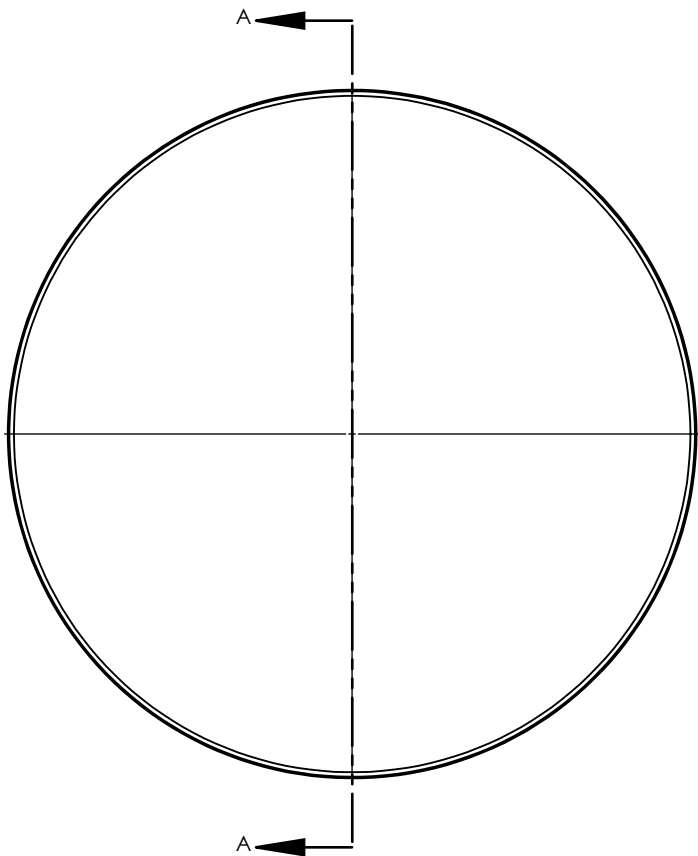


NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 316 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
4. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

| REVISIONS | | | |
|-----------|---|----------|---------------|
| REV. | DESCRIPTION | DATE | APPROVED |
| 00 | INITIAL RELEASE FOR MANUFACTURING | SEP2009 | L.FERNANDO |
| A | Updated sheet format, corrected title block and revision block author information, changed Flange Radius from 0.13" to 0.14". | MAR2019 | R.DAVIS |
| B | Added note referencing pressurized lids. | 3NOV2023 | C. FANKHAUSER |



SECTION A-A



SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:

1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
FRACTIONAL $\pm .25$
X.X $\pm .1$
X.XX $\pm .03$
X.XXX $\pm .010$
ANGULAR: ± 2 DEG.
4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL
SHARP EDGES WITH R0.03 ± 0.02

| | NAME | DATE |
|-----------|---------|---------|
| DRAWN | R.DAVIS | MAR2019 |
| CHECKED | | |
| ENG APPR. | | |
| MFG APPR. | | |
| Q.A. | | |

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TITLE: _____

TMS 316SS LID

| | | | |
|------------|---|--------------|-----------------|
| SIZE A | DRAWING NUMBER TMSL2016-316SS | | REV B |
| SCALE: 1:6 | | WEIGHT: 6.92 | SHEET 1 OF 1 |