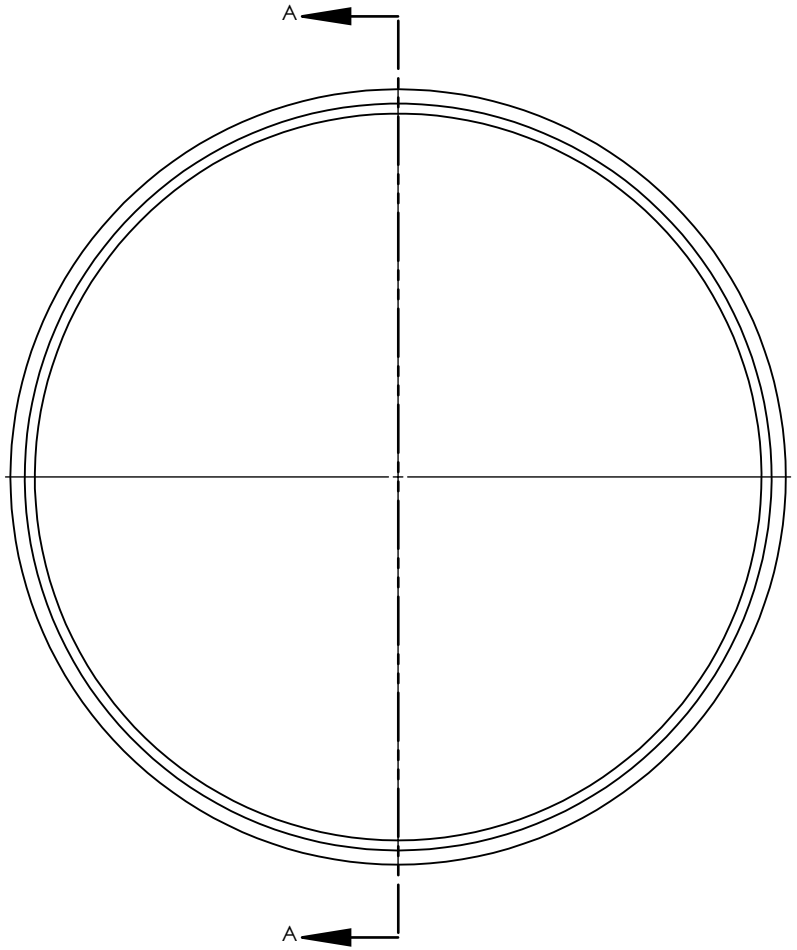
NOTES UNLESS OTHERWISE SPECIFIED

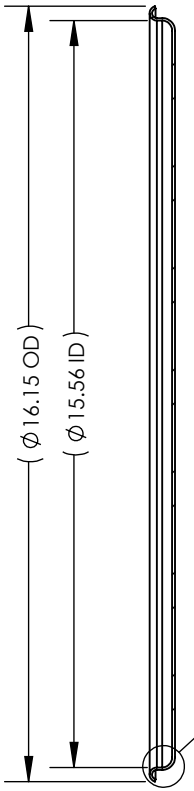
1. PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK)
2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
4.
5. PART IS NOT DESIGNED FOR PRESSURE OR VACUUM APPLICATIONS.

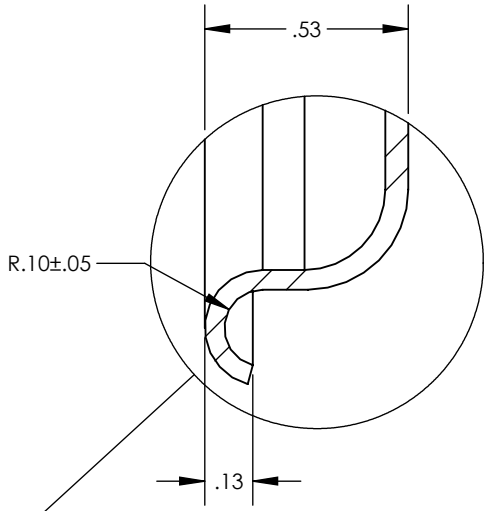
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING		
A	Changed OAH from 0.56" to 0.50".	18JUN2014	B.KEEL
B	Updated sheet format, corrected title block and revision block author information, changed Radius from 0.155+/-0.035" to 0.10+/-0.05", changed ID from 15.50" to 15.56", changed OAH from 0.50" to 0.53".	MAR2019	R.DAVIS
C	Added note referencing pressurized lids.	3NOV2023	C. FANKHAUSER

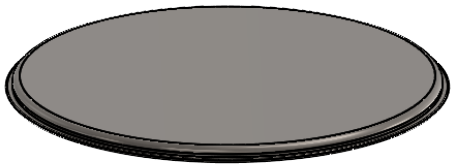


SECTION A-A





DETAIL E
SCALE 2 : 1



SCALE 1 : 7

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	R.DAVIS	MAR2019
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

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TITLE:

TMS 304SS BEADED LID

SIZE	DRAWING NUMBER	REV
A	**TMSL1416-BEADED**	**C**

SCALE: 1:4	WEIGHT: 3.76	SHEET 1 OF 1