NOTES UNLESS OTHERWISE SPECIFIED **REVISIONS** APPROVED DESCRIPTION DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS Α 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 2.33 GALLONS. (539.13 INCH3). R.20 R.44 **INSIDE INSIDE** 00 Ø 10.02 Flange Ø8.85 ID В 8.34 9.13 OAH **SECTION A-A** UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 9" CUP WITH 9" OVERALL HEIGHT X.XX ±.03 Q.A. X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY TMSCUP9914-316SS REV A Α 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE SCALE 1:6 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SHARP EDGES WITH R0.03 ±.02 SCALE: 1:3 WEIGHT: 6.51 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.