NOTES UNLESS OTHERWISE SPECIFIED **REVISIONS** DESCRIPTION APPROVED DATE 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) 00 INITIAL RELEASE FOR MANUFACTURING 12DEC2001 J.KNAPP 2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. Updated sheet format, corrected title block and revision block author information, added Straight Wall ref dimension. 10JAN2017 R.DAVIS 3. ESTIMATED INTERNAL VOLUME: 0.85 GALLONS. (196.68 INCH3). D R.44 R.20 INSIDE INSIDE Ø9.00 FLANGE OD Ø 8.00 ID В



X.XXX ±.010
ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER
ASME-Y14.5M-1994 STANDARD
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES

FRACTIONAL ± .25

±.1

X.XX ±.03

3. TOLERANCE:

	NAME	DATE			
DRAWN	J.KNAPP	12DEC2001			
CHECKED					
ENG APPR.			TITL		
MFG APPR.					
Q.A.					
PROPRIETARY AND CONFIDENTIAL					

— (3.21) — 4.00 OAH — SECTION A-A

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED WITHIN THORAWING IS THE SOLE PROPERTY OF

DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY, ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

8" CUP WITH 4" OVERALL HEIGHT

Α

HIS							
піз	SIZE	DRAWING NUMBER					
LE	Α	TMSCUP	28414 REV A		Α		
DO ED.	SCALE: 1:2.5		WEIGHT: 3.37	SHEET 1	OF 1		