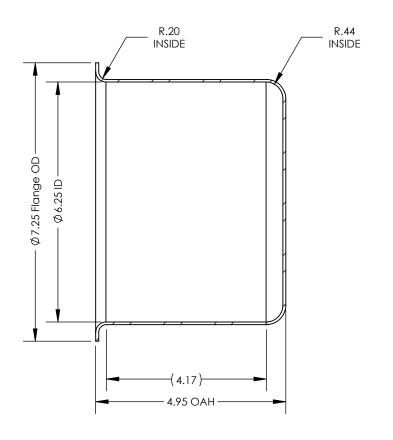
NOTES UNLESS OTHERWISE SPECIFIED

- 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS.
- 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL.
- 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- 5. ESTIMATED INTERNAL VOLUME: 0.67 GALLONS. (154.58 INCH3).

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REVISIONS					
REV.	DESCRIPTION	DATE	APPROVED		
Α	INITIAL RELEASE FOR MANUFACTURING	24FEB2017	R.DAVIS		
В	Updated sheet format, updated geometry to match the current 304SS iteration.	MAR2019	R.DAVIS		



SECTION A-A



SCALE 1:5

UNLESS OTHERWISE SPECIFIED:	
1. DO NOT SCALE DRAWING	

- 2. DIMENSIONS ARE IN INCHES
- 3. TOLERANCE:
- FRACTIONAL ± .25
- X.X ±.1
- X.XX ±.03 X.XXX ±.010
- ANGULAR: ±2 DEG.
- 4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
- 5. THIRD ANGLE PROJECTION 6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE	
DRAWN	R.DAVIS	MAR2019	
CHECKED			_
ENG APPR.			T
MFG APPR.			
Q.A.			

PROPRIETARY AND CONFIDENTIAL

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6" CUP WITH 5" OVERALL HEIGHT

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- NO. N. 27 N. 2 O O N. 1 D 2 N. 17 N. 2					
THE INFORMATION CONTAINED WITHIN THIS					
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TOLEDO METAL SPINNING COMPANY. ANY	A TMSCUP6414-316SS REV B			В	
REPRODUCTION IN PART OR AS A WHOLE	\sim	17413001	0414-31033 KE	, ,	_ U
WITHOUT WRITTEN PERMISSION OF TOLEDO					
	SCALE: 1:2.5		WFIGHT: 2.67	SHFFT 1 OF 1	
METAL SPINNING COMPANY IS PROHIBITED.), (LL. 1.2.0	112101111. 2.07	OTTLET I	O1 1