NOTES UNLESS OTHERWISE SPECIFIED **REVISIONS** DESCRIPTION DATE APPROVED 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) 00 INITIAL RELEASE FOR MANUFACTURING DEC2001 J.KNAPP 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. Updated sheet format, corrected title block and revision block author information, changed Overall Height from 8.00" to 6.50", changed Flange Radius from 0.24" to 0.25", added Straight Wall ref dimension. MAR2019 R.DAVIS 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 11.95 GALLONS. (2760.71 INCH3). R.25 R.38 **INSIDE** INSIDE 0 Ø25.25 Flange Ø24.00 В 6.50 OAH SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 24" CUP WITH 6" OVERALL HEIGHT X.XX ±.03 X.XXX ±.010 PROPRIETARY AND CONFIDENTIAL ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY TMSCUP24614 REV A Α 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

SCALE 1:12

WITHOUT WRITTEN PERMISSION OF TOLEDO

METAL SPINNING COMPANY IS PROHIBITED.

SCALE: 1:7

WEIGHT: 19.94

SHEET 1 OF 1