NOTES UNLESS OTHERWISE SPECIFIED **REVISIONS** DESCRIPTION DATE APPROVED 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) 00 INITIAL RELEASE FOR MANUFACTURING DEC2001 J.KNAPP 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. Updated sheet format, corrected title block and revision block author information, changed Overall Height from 9.875" to 10.00", changed Flange Radius from 0.20" to 0.22", added Straight Wall ref dimension. MAR2019 R.DAVIS 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 14.54 GALLONS. (3359.79 INCH3). R.20 R1.00 INSIDE INSIDE 0 Ø 22.50 Flange Ø21.09 В (8.65) 10.00 OAH **SECTION A-A** UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 22" CUP WITH 10" OVERALL HEIGHT X.XX ±.03 X.XXX ±.010 PROPRIETARY AND CONFIDENTIAL

ANGULAR: ±2 DEG.

SCALE 1:12

4. INTERPRET DRAWING PER

5. THIRD ANGLE PROJECTION

6. REMOVE BURRS & BREAK ALL

ASME-Y14.5M-1994 STANDARDS

SHARP EDGES WITH R0.03 ±.02

THE INFORMATION CONTAINED WITHIN THIS

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SIZE DRAWING NUMBER

SCALE: 1:6

TMSCUP221014 REV A

WEIGHT: 20.82

REV

Α

SHEET 1 OF 1