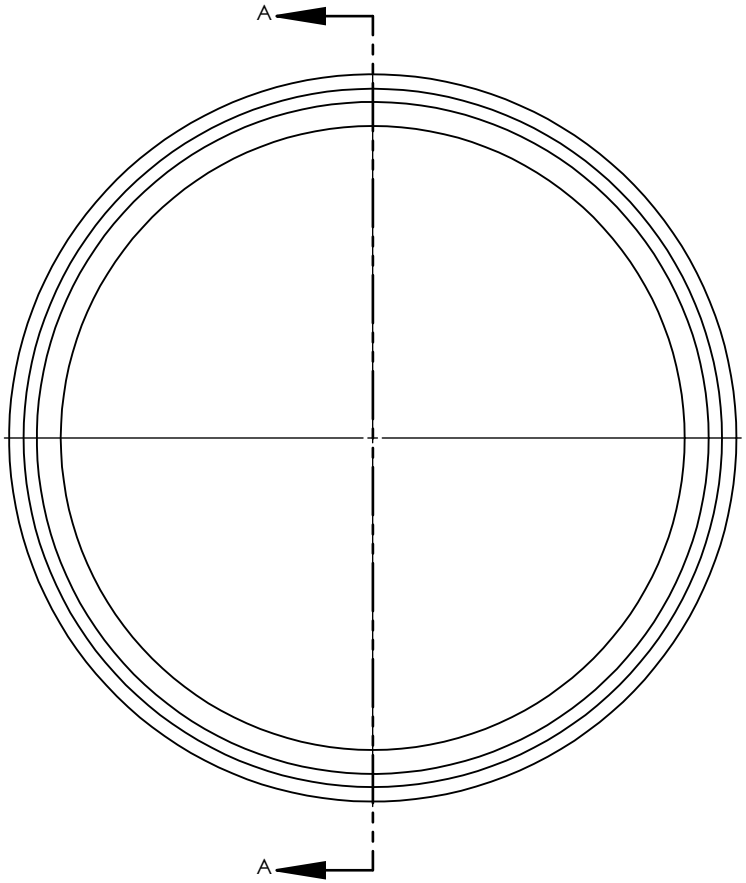
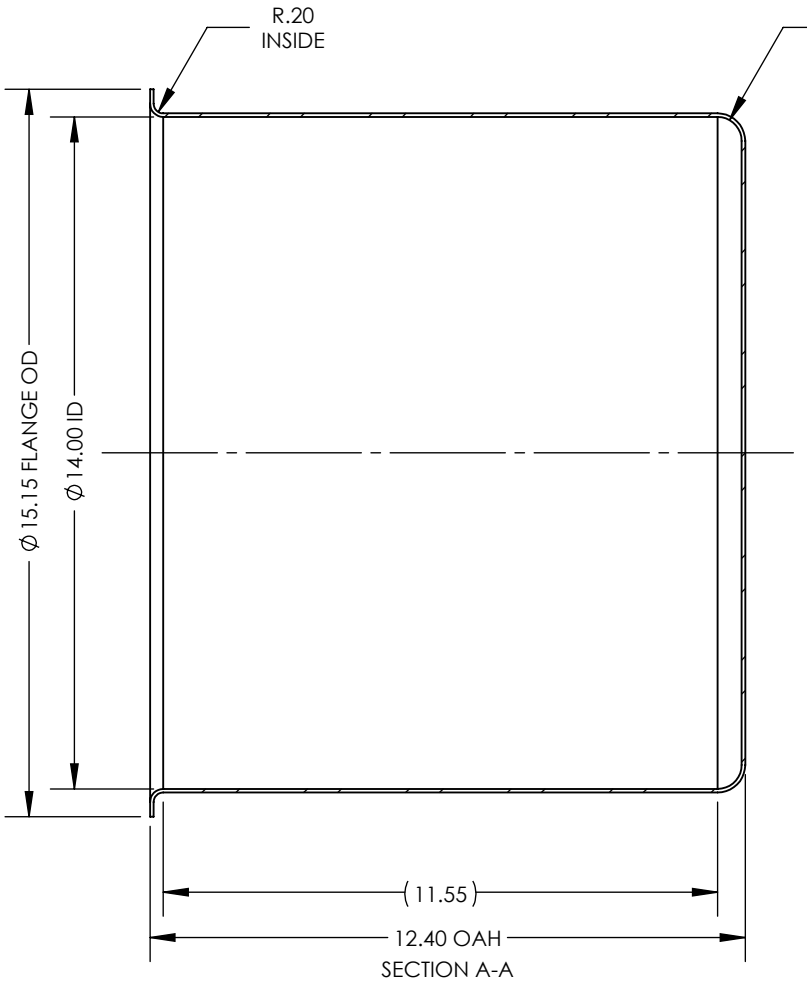
NOTES UNLESS OTHERWISE SPECIFIED

1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
3. ESTIMATED INTERNAL VOLUME: 8.21 GALLONS. (1895.68 INCH³).

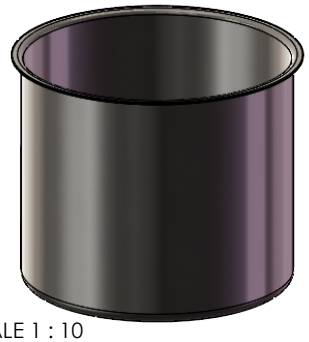
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
00	INITIAL RELEASE FOR MANUFACTURING	12DEC2001	J.KNAPP
N/C	Changed OAH from 12.46" to 12.40", changed ID from 14.06" to 14.00"	22AUG2014	B.KEEL
A	Updated sheet format, correct title block and revision block author information, and added straight wall ref dimension.	11JAN2017	R.DAVIS
B	INTERNAL VOLUME WAS 4.21 GALLONS	3/11/2022	M.BODETTE





SECTION A-A



SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:
1. DO NOT SCALE DRAWING
2. DIMENSIONS ARE IN INCHES
3. TOLERANCE:
   FRACTIONAL ± .25
   X.X ±.1
   X.XX ±.03
   X.XXX ±.010
   ANGULAR: ±2 DEG.
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS
5. THIRD ANGLE PROJECTION
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

	NAME	DATE
DRAWN	J.KNAPP	12DEC2001
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.

TITLE:

14" CUP WITH 12" OVERALL HEIGHT

SIZE	DRAWING NUMBER	REV
A	**TMSCUP141214 REV B**	**B**

SCALE: 1:4	WEIGHT: 15.40	SHEET 1 OF 1