NOTES UNLESS OTHERWISE SPECIFIED REVISIONS APPROVED REV. DESCRIPTION DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. 4. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 3.54 GALLONS. (818.31 INCH3). R.20 R.50 INSIDE INSIDE Ø13.00 Flange OD Ø11.85 ID В (6.93) 7.78 OAH SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 12" CUP WITH 8" OVERALL HEIGHT

X.XX ±.03 X.XXX ±.010

ANGULAR: ±2 DEG.

4. INTERPRET DRAWING PER

5. THIRD ANGLE PROJECTION

6. REMOVE BURRS & BREAK ALL

ASME-Y14.5M-1994 STANDARDS

SHARP EDGES WITH R0.03 ±.02

PROPRIETARY AND CONFIDENTIAL

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SIZE DRAWING NUMBER

SCALE: 1:4

TMSCUP12714-316SS REV

WEIGHT: 8.28

REV

Α

SHEET 1 OF 1

SCALE 1:8