NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION DATE APPROVED 1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK) 00 INITIAL RELEASE FOR MANUFACTURING DEC2001 J.KNAPP 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. Updated sheet format, corrected title block and revision block author information, changed Flange Radius from 0.16" to 0.20", added Straight Wall ref dimension. MAR2019 R.DAVIS 3. STRAIGHT WALL THICKNESS IS +/-15% OF PARENT MATERIAL. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, CORRECTED SIZING, WAS 8.85" ID 11/30/2022 K. SCRIVENER D RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. 5. ESTIMATED INTERNAL VOLUME: 1.27 GALLONS. (293.05 INCH3). R.20 R.50 INSIDE INSIDE 0 Ø11.00 Flange 10.00 ID Ø В 4.28 5.13 OAH **SECTION A-A** UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES K. SCRIVENER CHECKED 11/30/22 3. TOLERANCE: ENG APPR TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 10" CUP WITH 5" OVERALL HEIGHT X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS

5. THIRD ANGLE PROJECTION

SCALE 1:6

6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

TOLEDO METAL SPINNING COMPANY. ANY

REPRODUCTION IN PART OR AS A WHOLE

WITHOUT WRITTEN PERMISSION OF TOLEDO

METAL SPINNING COMPANY IS PROHIBITED.

TMSCUP10514

WEIGHT: 4.99

SCALE: 1:3

В

SHEET 1 OF 1