NOTES UNLESS OTHERWISE SPECIFIED 1. PARENT MATERIAL: 304 STAINLESS STEEL, 11 GAUGE (0.120" THICK) REV. **DESCRIPTION** DATE **APPROVED** Α INITIAL RELEASE FOR MANUFACTURING 19SEP2017 B.KEEL 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. В CHANGED STR WALL FROM 7.00" TO 1.00" 07JAN2015 B.KEEL 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE UPDATED SHEET FORMAT, CHANGED ID FROM 31.83" TO 31.80", ADDED 0.25" TOLERANCE TO FLAT DIMENSION, THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, С MAR2019 **R.DAVIS** ADDED 0.25" TOLERANCE TO OVERALL HEIGHT RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. DIMENSION. **K.DRUMHILLER** D UPDATED DRAWING TO THE CURRENT FORMAT 07JUL2020 4. ESTIMATED INTERNAL VOLUME: 35.44 GALLONS. (8186.10 INCH3) Е ADDED MATERIAL THICKNESS DIMENSIONS 12/13/2021 M. BODETTE 27.34±.25 .072 \emptyset 31.97 OD -(1.03) .060) 31.83±.06ID 60° Ø 1.60 FLAT Ø.50 THRU В R.25±.01INSIDE **SECTION A-A DETAIL B SCALE 1:2** NAME DATE UNLESS OTHERWISE SPECIFIED: 1. DO NOT SCALE DRAWING DRAWN K.SCRIVENER 19SEP2017 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: FRACTIONAL ± .25 32" HOPPER WITH 1" STRAIGHT WALL X.X ±.1 X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER DRAWING NUMBER **REV** DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS

5. THIRD ANGLE PROJECTION

6. REMOVE BURRS & BREAK ALL

SHARP EDGES WITH R0.03 ±.02

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TMS32111

SCALE: 1:12

WEIGHT:

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SHEET 1 OF 1