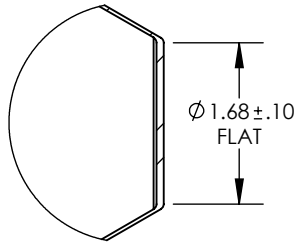
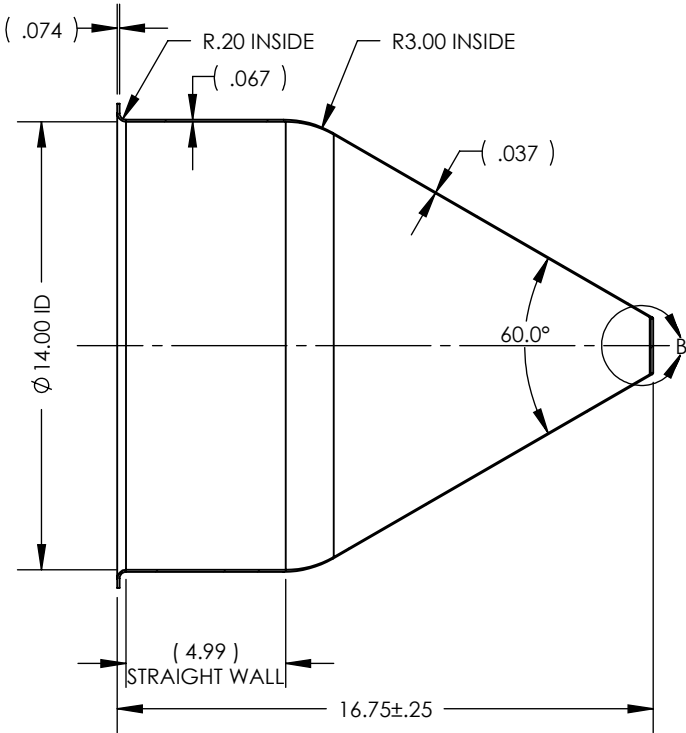
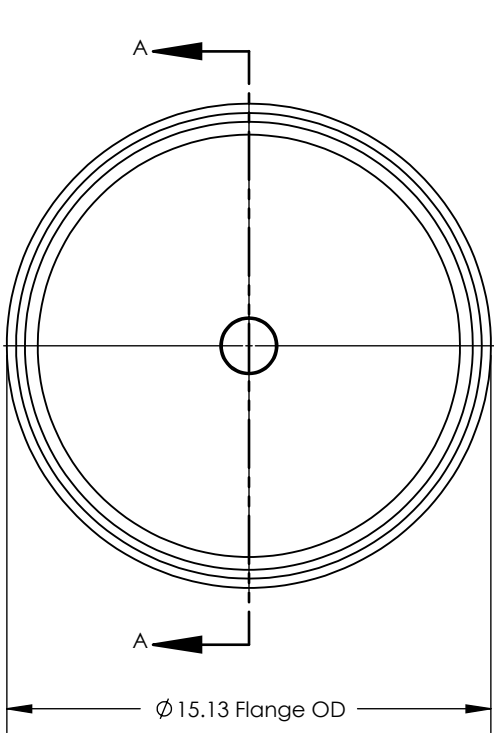


NOTES UNLESS OTHERWISE SPECIFIED

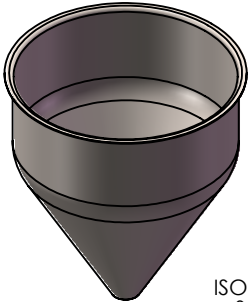
- 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK)
- 2. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra.
- 3. ESTIMATED INTERNAL VOLUME: 6.72 GALLONS. (1553.3 INCH³)

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	08APR2016	R.DAVIS



DETAIL B  
SCALE 1 : 2

SECTION A-A



ISOMETRIC VIEW  
SCALE 1 : 12

UNLESS OTHERWISE SPECIFIED:  
1. DO NOT SCALE DRAWING  
2. DIMENSIONS ARE IN INCHES  
3. TOLERANCE:  
FRACTIONAL ± .25  
X.X ±.1  
X.XX ±.03  
X.XXX ±.010  
ANGULAR: ±2 DEG.  
4. INTERPRET DRAWING PER ASME-Y14.5M-1994 STANDARDS  
5. THIRD ANGLE PROJECTION  
6. REMOVE BURRS & BREAK ALL SHARP EDGES WITH R0.03 ±.02

NAME	DATE
R.DAVIS	08APR2016
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
PROPRIETARY AND CONFIDENTIAL	
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TITLE:  
14" HOPPER WITH 5" STRAIGHT WALL

SIZE	DRAWING NUMBER	REV
A	TMS14514-316SS	A
SCALE: 1:6		WEIGHT: 8.85
SHEET 1 OF 1		