NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION APPROVED REV. DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. PART IS SEAMLESS, FORMED FROM SHEET METAL WITHOUT WELDS. 3. FINISH: NO METAL FINISHING REQUIRED. THE FINAL FINISH SHALL BE THE RESULT OF THE PROCESSES USED TO FABRICATE THE SHAPE, RESULTING IN AN ESTIMATED SURFACE ROUGHNESS OF 80 Ra. D 4. ESTIMATED INTERNAL VOLUME: 4.98 GALLONS. (1150.72 INCH3). R.20 R3.00 INSIDE INSIDE .038) .068 0 Ø 13.00 Flange \Box Ø11.851 Ø 1.68±.10 FLAT В (6.17)STR WALL - 16.13±.25 SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 12" HOPPER WITH 6" STRAIGHT WALL X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY TMS12714-316SS Α 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:10 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:4.5 WEIGHT: 8.09 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.