NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION APPROVED REV. DATE 1. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS, WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION. Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. INSIDE BRUSHED FINISH TO 32 Ra. 3. OUTSIDE BRUSHED FINISH TO 125 Ra. D 4. PARENT HOPPER: TMS9314-316SS. **⟨GTAW** Ø10.02 Ø8.85 Ø 1.87 2.0" OD Sanitary Tube End Fitting В ( 9.12 ) 10.25±.25 SECTION A-A UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES CHECKED 3. TOLERANCE: ENG APPR. TITLE: FRACTIONAL ± .25 MFG APPR. ±.1 HOPPER WITH WELDED 2.0" TUBE FITTING X.XX ±.03 X.XXX ±.010 **PROPRIETARY AND CONFIDENTIAL** ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY 107002 Α 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:6 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:3.5 WEIGHT: 3.44 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.