REVISIONS **NOTES UNLESS OTHERWISE SPECIFIED** DESCRIPTION APPROVED REV. DATE 1. PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK) INITIAL RELEASE FOR MANUFACTURING 14MAY2020 K.SCRIVENER WELD REQUIREMENTS: MINIMIZE WELD POROSITY AND BE VISUALLY FREE OF CRACKS. UPDATED DRAWING TO CURRENT FORMAT AND NEW ASSEMBLY 7/17/2020 K. DRUMHILLER FINISH: 32Ra. BRUSHED FINISH INSIDE, 125 Ra. BRUSHED FINISH D 4. PARENT HOPPER: TMS4316 Ø 4.38 - R.13 R.25 INSIDE 125 Ra. .03) (Ø 3.91)60.00° Ø 2.52 32 Ra. В SECTION A-A 4.82 \emptyset 1.87) 5.94±.25 UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN K.SCRIVENER 14MAY2020 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: TITLE: FRACTIONAL ± .25 X.X ±.1 304SS 4.0" ID SANITARY HOPPER WITH 2" X.XX ±.03 X.XXX ±.010 **FERRULE** PROPRIETARY AND CONFIDENTIAL ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY 106000 В 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:4 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:1.5 WEIGHT: 0.89 SHEET 1 OF 1

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