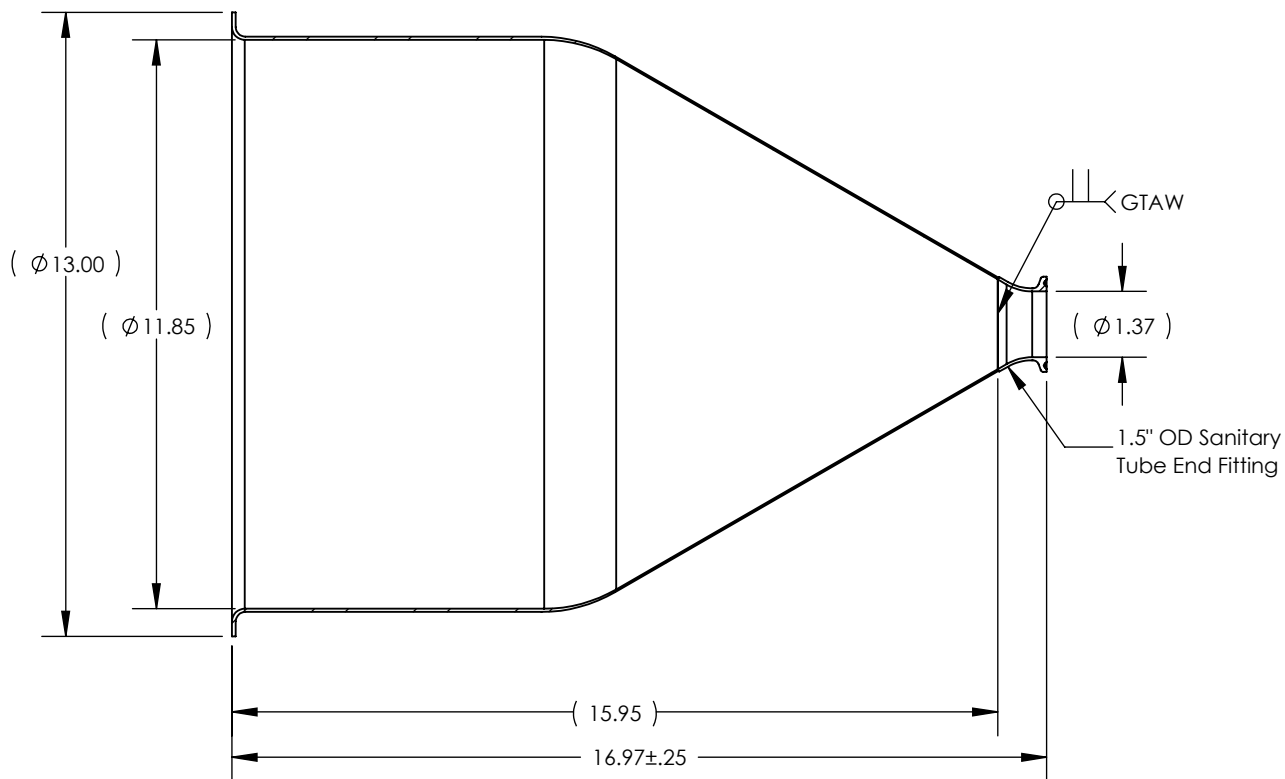
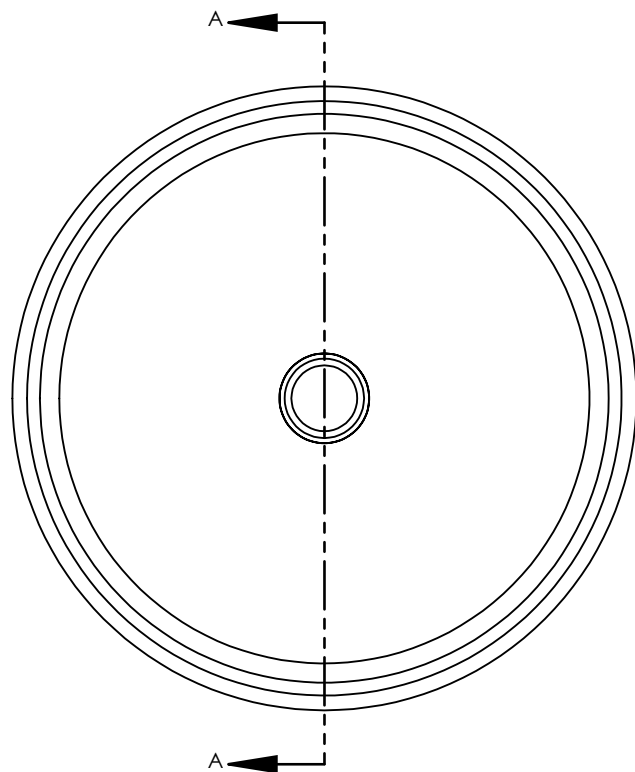


NOTES UNLESS OTHERWISE SPECIFIED

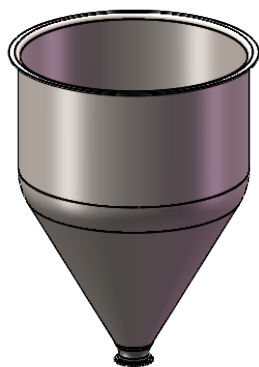
1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK).
2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.
3. INSIDE BRUSHED FINISH TO 32 Ra.
4. OUTSIDE BRUSHED FINISH TO 125 Ra.
5. PARENT HOPPER: TMS12714-316SS.

REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE FOR MANUFACTURING	MAR2019	R.DAVIS
B	UPDATED DRAWING TO CURRENT FORMAT	8/13/2020	K.DRUMILLER



SECTION A-A



SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:
 1. DO NOT SCALE DRAWING
 2. DIMENSIONS ARE IN INCHES
 3. TOLERANCE:
 FRACTIONAL ± .25
 X.X ±.1
 X.XX ±.03
 X.XXX ±.010
 ANGULAR: ±2 DEG.
 4. INTERPRET DRAWING PER
 ASME-Y14.5M-1994 STANDARDS
 5. THIRD ANGLE PROJECTION
 6. REMOVE BURRS & BREAK ALL
 SHARP EDGES WITH R0.03 ±.02

DRAWN	NAME	DATE
	R.DAVIS	MAR2019
PROPRIETARY AND CONFIDENTIAL		
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TITLE:

HOPPER WITH WELDED 1.5" TUBE FITTING

SIZE	DRAWING NUMBER	REV
A	105004	B
SCALE: 1:4		WEIGHT: 8.17
SHEET 1 OF 1		