NOTES UNLESS OTHERWISE SPECIFIED REVISIONS DESCRIPTION APPROVED REV. DATE 1. PARENT MATERIAL: 316 STAINLESS STEEL, 14 GAUGE (0.075" THICK) Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE 8/12/2020 OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION. В UPDATED TO CURRENT DRAWING K. DRUMHILLER 3. INSIDE BRUSHED FINISH TO 32 Ra. D 4. OUTSIDE BRUSHED FINISH TO 125 Ra. 5. PARENT HOPPER: TMS9314-316SS. **GTAW** ( Ø 10.02 ) ( Ø 8.85 ) $\phi$  1.37 1.5" OD Sanitary Tube End Fitting В ( 9.12 ) 10.14±.25 **SECTION A-A** UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: TITLE: FRACTIONAL ± .25 X.X ±.1 HOPPER WITH WELDED 1.5" TUBE FITTING X.XX ±.03 X.XXX ±.010 PROPRIETARY AND CONFIDENTIAL ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY 105002 В 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:6 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:3.5 WEIGHT: 3.38 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.