4 3		1	2		1	1			
IOTES UNLESS OTHERWISE SPECIFIED		REVISIONS							
1. PARENT MATERIAL: 304 STAINLESS STEEL, 14 GAUGE (0.075" THICK). THIS IS A SPUN PART, THIS THICKNESS IS FOR REFERENCE ONLY.		REV.		DESCRIPTION		DATE	APPROVED		
			LEASE FOR MANUFACTURING			MAR2019	R.DAVIS		
2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION.		B UPDATED	DRAWING TO CURRENT FOR	RMAT		8/3/2020	K.DRUMHILLER	-	
3. INSIDE BRUSHED FINISH TO 32 Ra.								D	
4. OUTSIDE BRUSHED FINISH TO 125 Ra.									
5. PARENT HOPPER: TMS121114.									
						Ø ↓ (Ø1.37		c	
			(19.62) 20.64±.25			1.5"	OD Sanitary e End Fitting	B	
	UNLESS OTHERWI 1. DO NOT SCAL 2. DIMENSIONS A 3. TOLERANCE: FRACTIONAL X.X ±.1	ALE DRAWING S ARE IN INCHES : AL ± .25	SECTION A-7	DATE MAR2019	TITLE:			A	
SCALE 1 : 10	X.XX ±.(X.XXX ±.) ANGULAR: 4. INTERPRET D ASME-Y14.5 5. THIRD ANGL 6. REMOVE BU	03 010 : ±2 DEG.	PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF TOLEDO METAL SPINNING COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF TOLEDO METAL SPINNING COMPANY IS PROHIBITED.		NY E A 104005		IBE FITTING REV B SHEET 1 OF 1		