NOTES UNLESS OTHERWISE SPECIFIED REVISIONS REV. DESCRIPTION DATE APPROVED 1. PARENT MATERIAL: 304 STAINLESS STEEL, 16 GAUGE (0.060" THICK). Α INITIAL RELEASE FOR MANUFACTURING MAR2019 R.DAVIS 2. WELD REQUIREMENTS: MINIMIZED WELD POROSITY AND BE VISUALLY FREE В UPDATED DRAWING TO CURRENT FORMAT 7/31/2020 K.DRUMHILLER OF CRACKS. WELDS ARE NOT CERTIFIED, TMS ASSUMES NO LIABILITY FOR THE DESIGN REGARDLESS OF ITS USE AND OR METHOD OF INSTALLATION. С ITEM 2 WAS 4322K162F, ADDED REF WALL THICKNESS, ADDED ANGLE, ADDED BOM 3/9/2023 M.BODETTE 3. INSIDE BRUSHED FINISH TO 32 Ra. D 4. OUTSIDE BRUSHED FINISH TO 125 Rg. (.054) .030) $(\phi 4.38)$ 30° $(\phi 3.90)$ (Ø 1.37 ID) В **SECTION A-A** ITEM NO. PART NUMBER **DESCRIPTION** QTY. TMS4316 TMS Stock Item - Hopper 1 2 4322K162 1.5in x 1.125in OAH 304SS SANITARY TUBE FITTING UNLESS OTHERWISE SPECIFIED: NAME DATE 1. DO NOT SCALE DRAWING DRAWN R.DAVIS MAR2019 2. DIMENSIONS ARE IN INCHES 3. TOLERANCE: TITLE: FRACTIONAL ± .25 ±.1 HOPPER WITH WELDED 1.5" TUBE FITTING X.XX ±.03 X.XXX ±.010 PROPRIETARY AND CONFIDENTIAL ANGULAR: ±2 DEG. THE INFORMATION CONTAINED WITHIN THIS 4. INTERPRET DRAWING PER SIZE DRAWING NUMBER REV DRAWING IS THE SOLE PROPERTY OF ASME-Y14.5M-1994 STANDARDS TOLEDO METAL SPINNING COMPANY. ANY 104000 C 5. THIRD ANGLE PROJECTION REPRODUCTION IN PART OR AS A WHOLE 6. REMOVE BURRS & BREAK ALL WITHOUT WRITTEN PERMISSION OF TOLEDO SCALE 1:4 SHARP EDGES WITH R0.03 ±.02 SCALE: 1:1.5 WEIGHT: 0.82 SHEET 1 OF 1 METAL SPINNING COMPANY IS PROHIBITED.